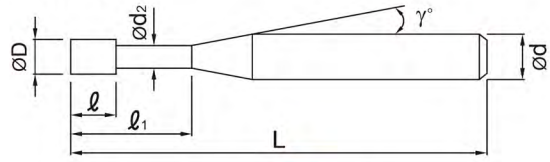


MHR430 無限鍍膜全鎢鋼超硬深溝立銑刀

4-Flute Long Neck End Mills



* 長頸型，最適於細長、狹窄之溝槽加工。

工件傾斜角

單位：mm

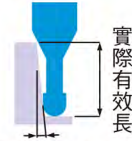
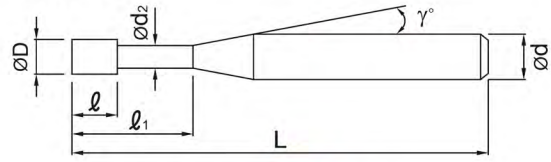
刃徑 (D)	有效長 (ℓ)	刃長 (ℓ_1)	首下徑 (d_2)	柄徑 (d)	全長 (L)	傾斜角與有效長之對應					價(支)格
						30'	1°	1°30'	2°	3°	
1	4	1.5	0.95	4	50	4.29	4.48	4.69	4.92	5.46	2,260.00
1	6	1.5	0.95	4	50	6.37	6.66	6.97	7.32	8.11	2,260.00
1	8	1.5	0.95	4	50	8.46	8.84	9.25	9.71	10.77	2,260.00
1	10	1.5	0.95	4	50	10.55	11.02	11.53	12.10	13.42	2,260.00
1	12	1.5	0.95	4	50	12.63	13.20	13.82	14.49	16.08	2,260.00
1	16	1.5	0.95	4	50	16.80	17.55	18.38	19.28	21.39	3,620.00
1.1	6	1.7	1.05	4	50	6.37	6.66	6.97	7.32	8.11	3,960.00
1.1	10	1.7	1.05	4	50	10.55	11.02	11.53	12.10	13.42	3,960.00
1.1	16	1.7	1.05	4	50	16.80	17.55	18.38	19.28	21.39	5,090.00
1.2	6	1.8	1.15	4	50	6.37	6.66	6.97	7.32	8.11	2,260.00
1.2	8	1.8	1.15	4	50	8.46	8.84	9.25	9.71	10.77	2,260.00
1.2	10	1.8	1.15	4	50	10.55	11.02	11.53	12.10	13.42	2,260.00
1.2	12	1.8	1.15	4	50	12.63	13.20	13.82	14.49	16.08	2,260.00
1.2	16	1.8	1.15	4	50	16.80	17.55	18.38	19.28	21.39	3,170.00
1.3	6	1.9	1.25	4	50	6.37	6.66	6.97	7.32	8.11	3,960.00
1.3	12	1.9	1.25	4	50	12.63	13.20	13.82	14.49	16.08	3,960.00
1.3	18	1.9	1.25	4	60	18.89	19.73	20.66	21.67	24.04	5,090.00
1.4	6	2.1	1.35	4	50	6.37	6.66	6.97	7.32	8.11	2,260.00
1.4	8	2.1	1.35	4	50	8.46	8.84	9.25	9.71	10.77	2,260.00
1.4	10	2.1	1.35	4	50	10.55	11.02	11.53	12.10	13.42	2,260.00
1.4	12	2.1	1.35	4	50	12.63	13.20	13.82	14.49	16.08	2,260.00
1.4	14	2.1	1.35	4	60	14.72	15.38	16.10	16.89	18.73	2,260.00
1.4	16	2.1	1.35	4	60	16.80	17.55	18.38	19.28	21.39	3,170.00
1.4	22	2.1	1.35	4	60	23.06	24.09	25.22	26.46	-	4,070.00
1.5	6	2.3	1.45	4	50	6.37	6.66	6.97	7.32	8.11	2,260.00
1.5	8	2.3	1.45	4	50	8.46	8.84	9.25	9.71	10.77	2,260.00
1.5	10	2.3	1.45	4	50	10.55	11.02	11.53	12.10	13.42	2,260.00
1.5	12	2.3	1.45	4	50	12.63	13.20	13.82	14.49	16.08	2,260.00
1.5	14	2.3	1.45	4	60	14.72	15.38	16.10	16.89	18.73	2,260.00
1.5	16	2.3	1.45	4	60	16.80	17.55	18.38	19.28	21.39	2,260.00
1.5	18	2.3	1.45	4	60	18.89	19.73	20.66	21.67	24.04	2,260.00
1.5	20	2.3	1.45	4	60	20.97	21.91	22.94	24.07	-	2,260.00
1.6	6	2.4	1.55	4	50	6.37	6.66	6.97	7.32	8.11	2,260.00
1.6	8	2.4	1.55	4	50	8.46	8.84	9.25	9.71	10.77	2,260.00

無限鍍膜刀具

MUGEN Coating

MHR430 無限鍍膜全鎢鋼超硬深溝立銑刀

4-Flute Long Neck End Mills



* 長頸型，最適於細長、狹窄之溝槽加工。

工件傾斜角

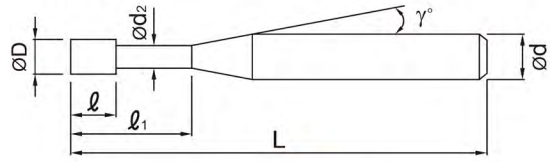
單位：mm

刀徑 (D)	有效長 (l)	刃長 (l ₁)	首下徑 (d ₂)	柄徑 (d)	全長 (L)	傾斜角與有效長之對應					價(支)格
						30'	1°	1°30'	2°	3°	
1.6	10	2.4	1.55	4	50	10.55	11.02	11.53	12.10	13.42	2,260.00
1.6	12	2.4	1.55	4	50	12.63	13.20	13.82	14.49	16.08	2,260.00
1.6	14	2.4	1.55	4	60	14.72	15.38	16.10	16.89	18.73	2,260.00
1.6	16	2.4	1.55	4	60	16.80	17.55	18.38	19.28	21.39	2,260.00
1.6	18	2.4	1.55	4	60	18.89	19.73	20.66	21.67	-	2,260.00
1.6	20	2.4	1.55	4	60	20.97	21.91	22.94	24.07	-	2,260.00
1.6	26	2.4	1.55	4	70	27.23	28.45	29.78	31.25	-	5,200.00
1.7	6	2.5	1.65	4	50	6.37	6.66	6.97	7.32	8.11	2,830.00
1.7	14	2.5	1.65	4	60	14.72	15.38	16.10	16.89	18.73	2,830.00
1.7	24	2.5	1.65	4	70	25.15	26.27	27.50	28.85	-	6,780.00
1.8	6	2.7	1.74	4	50	6.37	6.66	6.97	7.32	8.11	2,260.00
1.8	8	2.7	1.74	4	50	8.46	8.84	9.25	9.71	10.77	2,260.00
1.8	10	2.7	1.74	4	50	10.55	11.02	11.53	12.10	13.42	2,260.00
1.8	12	2.7	1.74	4	50	12.63	13.20	13.82	14.49	16.08	2,260.00
1.8	14	2.7	1.74	4	60	14.72	15.38	16.10	16.89	18.73	2,260.00
1.8	16	2.7	1.74	4	60	16.80	17.55	18.38	19.28	21.39	2,260.00
1.8	18	2.7	1.74	4	60	18.89	19.73	20.66	21.67	-	2,260.00
1.8	20	2.7	1.74	4	60	20.97	21.91	22.94	24.07	-	2,260.00
1.8	25	2.7	1.74	4	70	26.19	27.36	28.64	30.05	-	3,170.00
1.9	6	2.8	1.84	4	50	6.40	6.69	7.00	7.34	8.15	3,960.00
1.9	16	2.8	1.84	4	60	16.83	17.58	18.40	19.31	-	3,960.00
1.9	28	2.8	1.84	4	70	29.34	30.65	32.09	-	-	5,090.00
2	6	3	1.94	4	50	6.40	6.69	7.00	7.34	8.15	2,260.00
2	8	3	1.94	4	50	8.48	8.86	9.28	9.74	10.80	2,260.00
2	10	3	1.94	4	50	10.57	11.04	11.56	12.13	13.45	2,260.00
2	12	3	1.94	4	50	12.66	13.22	13.84	14.52	16.11	2,260.00
2	14	3	1.94	4	60	14.74	15.40	16.12	16.92	18.76	2,260.00
2	16	3	1.94	4	60	16.83	17.58	18.40	19.31	-	2,260.00
2	18	3	1.94	4	60	18.91	19.76	20.69	21.70	-	2,260.00
2	20	3	1.94	4	60	21.00	21.94	22.97	24.10	-	2,260.00
2	25	3	1.94	4	70	26.21	27.39	28.67	-	-	2,490.00
2	30	3	1.94	4	70	31.43	32.83	34.37	-	-	3,170.00
2.5	8	3.7	2.4	4	50	8.58	8.97	9.39	9.85	10.93	2,260.00
2.5	12	3.7	2.4	4	50	12.75	13.32	13.95	14.64	-	2,260.00

無限鍍膜刀具 MUGEN Coating

MHR430 無限鍍膜全鎢鋼超硬深溝立銑刀

4-Flute Long Neck End Mills



* 長頸型，最適於細長、狹窄之溝槽加工。

工件傾斜角

單位：mm

刃徑 (D)	有效長 (l)	刃長 (l ₁)	首下徑 (d ₂)	柄徑 (d)	全長 (L)	傾斜角與有效長之對應					價(支)格
						30'	1°	1°30'	2°	3°	
2.5	16	3.7	2.4	4	60	16.93	17.68	18.51	19.42	-	2,260.00
2.5	20	3.7	2.4	4	60	21.10	22.04	23.07	-	-	2,260.00
2.5	25	3.7	2.4	4	70	26.31	27.49	28.78	-	-	2,490.00
3	8	4.5	2.85	6	50	8.71	9.10	9.52	9.99	11.08	3,170.00
3	12	4.5	2.85	6	50	12.88	13.45	14.08	14.78	16.39	3,170.00
3	16	4.5	2.85	6	60	17.05	17.81	18.65	19.56	21.70	3,170.00
3	20	4.5	2.85	6	60	21.22	22.17	23.21	24.35	27.01	3,170.00
3	25	4.5	2.85	6	70	26.43	27.62	28.91	30.33	-	3,170.00
3	30	4.5	2.85	6	70	31.65	33.06	34.61	36.31	-	4,070.00
3.5	15	5.5	3.35	6	60	16.01	16.72	17.50	18.37	20.37	3,560.00
3.5	25	5.5	3.35	6	70	26.43	27.62	28.91	30.33	-	3,560.00
3.5	35	5.5	3.35	6	80	36.86	38.51	40.32	-	-	4,520.00
4	12	6	3.8	6	50	13.00	13.58	14.22	14.92	16.55	3,560.00
4	16	6	3.8	6	60	17.17	17.94	18.78	19.70	-	3,560.00
4	20	6	3.8	6	60	21.34	22.30	23.34	24.49	-	3,560.00
4	25	6	3.8	6	70	26.56	27.74	29.04	-	-	3,560.00
4	30	6	3.8	6	70	31.77	33.19	34.75	-	-	3,560.00
4	35	6	3.8	6	80	36.98	38.64	-	-	-	3,560.00
4	40	6	3.8	6	90	42.20	44.09	-	-	-	4,520.00
4	45	6	3.8	6	90	47.41	49.53	-	-	-	5,430.00
4	50	6	3.8	6	100	52.63	54.98	-	-	-	6,840.00
5	16	7.5	4.8	6	60	17.17	17.94	18.78	-	-	4,520.00
5	25	7.5	4.8	6	70	26.56	27.74	-	-	-	4,520.00
5	35	7.5	4.8	6	80	36.98	-	-	-	-	4,520.00
5	50	7.5	4.8	6	110	52.63	-	-	-	-	6,840.00
6	20	9	5.8	6	80	-	-	-	-	-	4,520.00
6	30	9	5.8	6	90	-	-	-	-	-	4,520.00
6	40	9	5.8	6	100	-	-	-	-	-	5,430.00
6	50	9	5.8	6	110	-	-	-	-	-	6,840.00
8	30	12	7.8	8	100	-	-	-	-	-	7,180.00
8	50	12	7.8	8	120	-	-	-	-	-	8,930.00
8	60	12	7.8	8	130	-	-	-	-	-	9,550.00
10	40	15	9.8	10	110	-	-	-	-	-	7,750.00
10	60	15	9.8	10	130	-	-	-	-	-	10,740.00
10	80	15	9.8	10	150	-	-	-	-	-	11,930.00

無限鍍膜刀具

MUGEN Coating